



AMENDMENT TO THE CLAIMS

Claim 1-16 (Cancelled)

Claim 17 (Previously presented):

A tooling assembly comprising:

a first rotatable member having a first blade which is comprised of only carbide , a second blade which is comprised of only steel, and a third blade which is comprised only of steel, wherein said second and third blades are respectively and operatively disposed at opposite sides of said first blade, thereby causing said second blade to be operatively positioned between said third blade and said first blade;

a second rotatable member having a fourth blade which comprised only of carbide , a fifth blade which is comprised of only steel, and a sixth blade which is comprised only of steel, wherein said fifth and sixth blades are respectively and operatively disposed at opposite sides of said fourth blade, thereby causing said fourth blade to be operatively positioned between said fifth blade and said sixth blade;

wherein said first blade is constrained to selectively and cuttingly engage only said fourth blade, wherein said second blade is constrained to cuttingly engage only said fifth blade; and wherein said third blade is constrained to only cuttingly engage said sixth blade, thereby causing said tooling assembly to operatively and selectively perform a desired form roll operation on a sheet material in a desired manner.

Claim 18 (Previously presented):

The tooling assembly of claim 17: wherein said first blade and said fourth blade are substantially the same size and shape.

Claim 19 (Previously presented):

The tooling assembly of claim 17, wherein said third blade and said sixth blade are substantially the same size and shape.

Claim 20 (Currently amended):

The tooling assembly of claim 17, wherein said second blade and said fifth blade are substantially the same size and shape.

Claim 21 (Currently amended):

The tooling assembly of claim 17, wherein said first rotatable member contains substantially a same number of said steel blades as a number of said steel blades of said second rotatable member, and further having substantially a same number of said carbide blades on said first rotatable member as a number of said carbide blades of said second rotatable member. and said second rotatable member contain substantial the a same number of steel blades, and substantially the same number of carbide blades.

Claim 22 (Previously presented):

A tooling assembly comprising a first rotatable member having a first plurality of blades made only from steel and a second plurality of blades made only from carbide, wherein each of said second plurality of blades are respectively and operatively positioned between a respective and unique pair of said first plurality of blades; a second rotatable member having a third plurality of blades made only from steel and a fourth plurality of blades made only from carbide; wherein each of said fourth plurality of blades are respectively and operatively positioned between a respective and unique pair of said fourth plurality of blades; wherein each of said first plurality of blades only

respectively and cuttingly engage a unique one of said third plurality of blades without engaging one of said fourth plurality of blades, and wherein each of said second plurality of blades respectively and cuttingly engage a unique one of said fourth plurality of blades without engaging one of said third plurality of blades, thereby causing said tooling assembly to operatively and selectively perform a desired form roll operation on a sheet material in a desired manner.